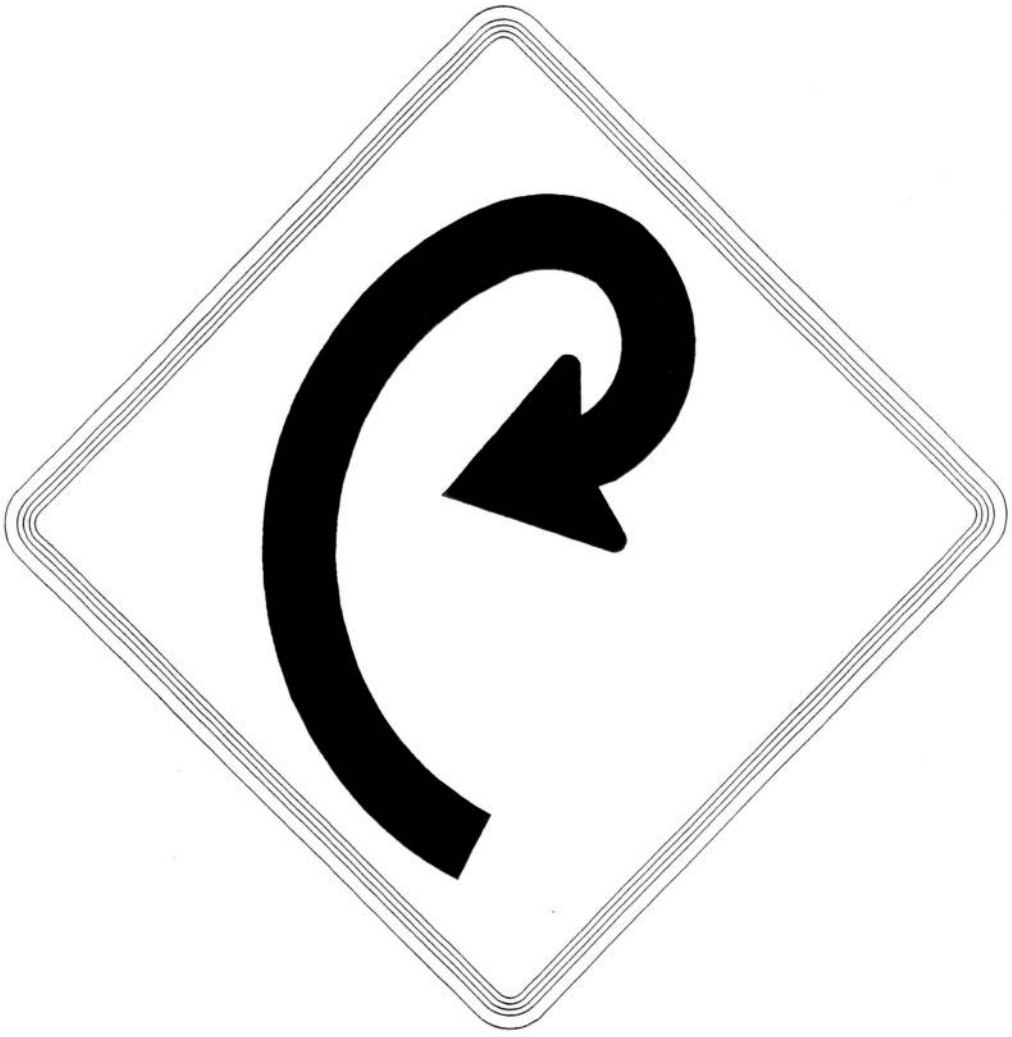
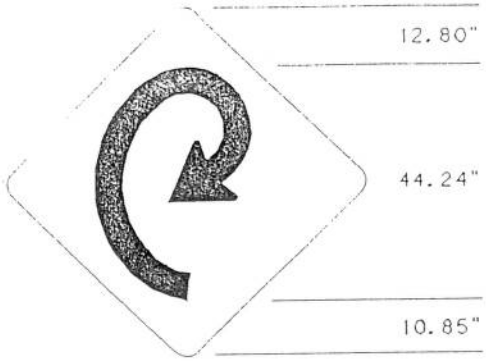




NO SCALE

MONTANA DEPARTMENT
OF TRANSPORTATION

PROJ. NO. IR0002 (30)
PROJ. TITLE Sign Upgrade - Great Falls District



NOTE: FOR SPIRAL AREA, SEE LAYOUT DETAIL

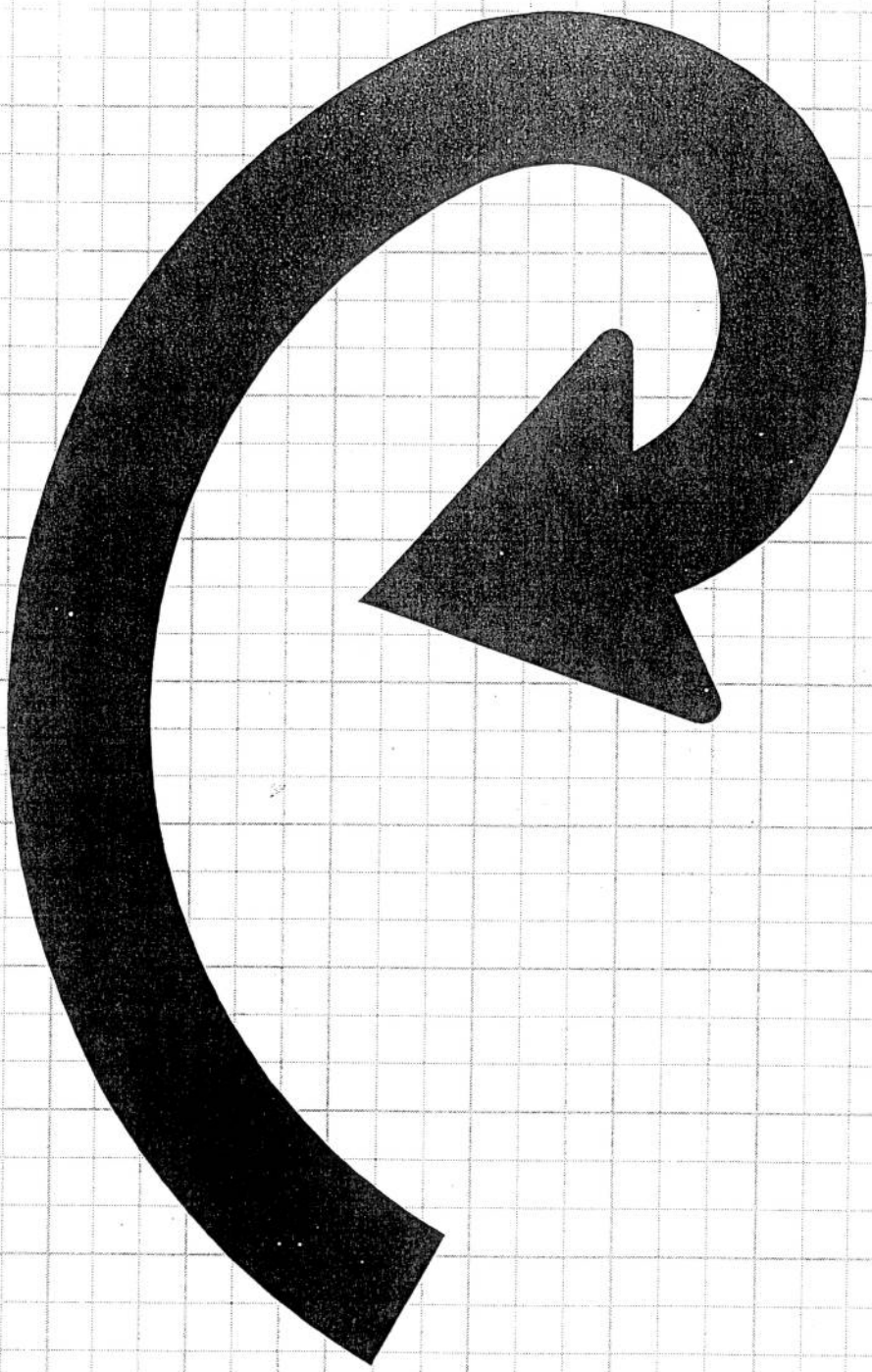
LINE 1			LINE 2			LINE 3			LINE 4			SPEC'S
LEGEND	LETTER		LEGEND	LETTER		LEGEND	LETTER		LEGEND	LETTER		SIGN NO.
	WIDTH	HEIGHT		WIDTH	HEIGHT		WIDTH	HEIGHT		WIDTH	HEIGHT	W23 -19
Spiral	28.24	44.24										STATION 662 +00
												PANEL MAT'L AL
												WIDTH 4'-0"
												HEIGHT 4'-0"
												AREA 22.6 SQ. FT.
												MARGIN 1/2"
												BORDER 1"
												CORNER R 3"
												LEGEND REFL I REFL III COLOR: BLK
												BACKGROUND REFL I X REFL III COLOR: YEL
TOTAL TEMP.	28.24		TOTAL TEMP.			TOTAL TEMP.			TOTAL TEMP.			LETTER SERIES
LEFT EDGE	17.95		LEFT EDGE			LEFT EDGE			LEFT EDGE			ARROW SIZE DETAIL D
RIGHT EDGE	21.70		RIGHT EDGE			RIGHT EDGE			RIGHT EDGE			DSGND: VLW DATE: 12/95
SIGN WIDTH	67.89		SIGN WIDTH			SIGN WIDTH			SIGN WIDTH			CHKED: TAR DATE: 1/96

SIGN DESIGN CALCULATIONS

MONTANA DEPARTMENT OF TRANSPORTATION

PROJ. NO. IR 0002(30) C.N. 1815

PROJ. TITLE I-15, I-115, I-90 SIGN UPGRADE
BUTTE DISTRICT



CURVE DETAIL

31-JUL-1995 cs25.dgn E SIGN NO. XXXX XXXXX